

Automatic air powered riveter specially designed to perform common riveting tasks in modern bodyshops including self-piercing rivets and standard flow form rivets.

ACCURATE SETTINGS

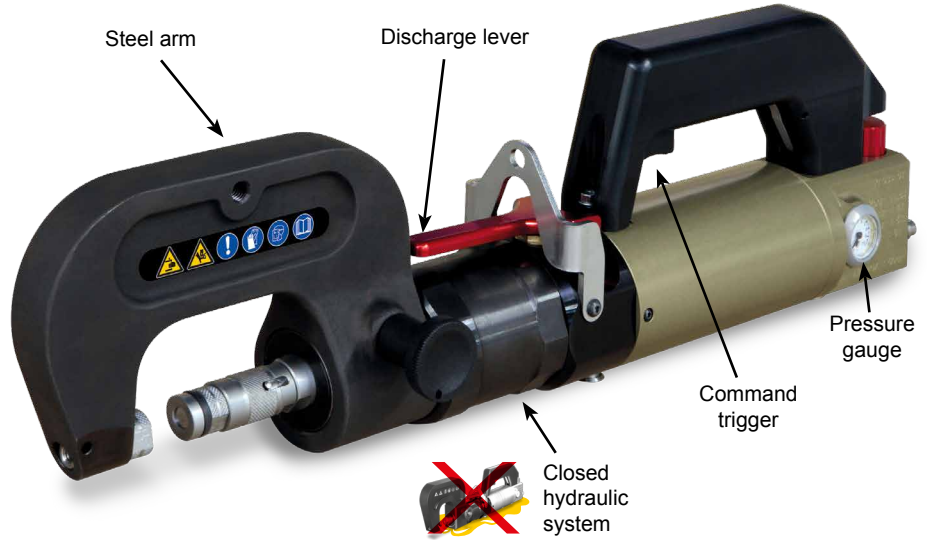
The user can manually adjust the **actuator speed** as well as **rivet pressure** according to the metal used in order to avoid panel distortion.



Speed control



Pressure control
0 > 8 bar



ERGONOMIC AND EFFICIENT

- Maximum pressure of **8 tonnes** with integrated pressure gauge.
- **Fast and easy** arm change.
- C-arm **swivels 360°** around the riveting machine axle.
- Selection of arms available for **difficult access situations**.
- Easy to use **ergonomic handle** and **trigger**.
- **Magnetic die** makes rivet positioning easy.

Delivered with :

- 2 die keys
- 1 strap
- 1 arm HR1S
- 1 handle for arm
- 1 box of rivets

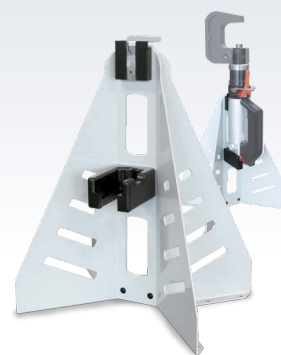
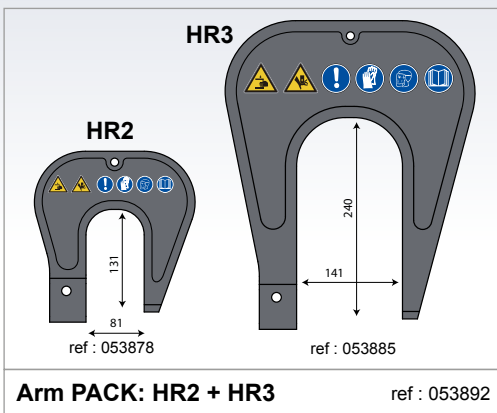


- 1 standard die kit for extraction and rivet positioning
- + Centre punch :
 - self-piercing (ø 3.3 et 5.3 mm)
 - flow-form (ø 5.6 mm)

ACCESSORIES



HR1S arm



Support
ref : 054158



GYPRESS 8T Workstation
ref : 054233

		HR1	HR1S	HR2		Cycle time	AIR BAR
58 x 48 x 15 cm	6 kg				HR3	4 sec	normal 8 maxi 10
		2 kg	2 kg	4 kg	9 kg		